

RIVETS & DRIVE PINS



Standard Blind



Structural Rivets



Drive Pins



Multi-Grip



Bulbing Type



Rivet Nuts



Tools & Tool Parts



KANEBRIDGE
CORPORATION

STAINLESS STEEL

STANDARD BLIND RIVETS

Stainless Body-Stainless Mandrel

Dome Head, 18-8

Large Flange, 18-8

Stainless Body-Steel Mandrel

Countersunk

Dome Head

Large Flange

Closed End, All Stainless

Dome Head, 18-8

HI-STRENGTH DOUBLE-LOCK

All Stainless

Dome Head, 18-8

STRUCTURAL RIVETS

All Stainless

Protruding Head, 18-8

DRIVE PIN RIVETS

Aluminum Body / 18-8 Stainless Pin

Brazier Head

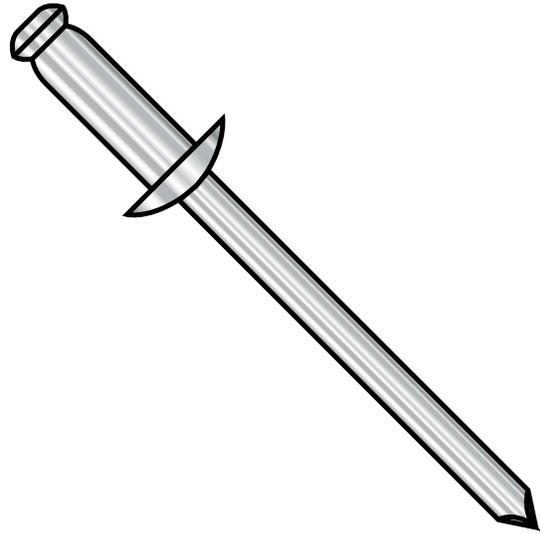
Countersunk

Universal Head

RIVET NUTS

303 Stainless

Small Head



ALUMINUM / STEEL / COPPER / NYLON

STANDARD BLIND RIVETS

Aluminum Body-Aluminum Mandrel

Dome Head
Large Flange
Countersunk

Aluminum Body-Steel Mandrel

Dome Head
Large Flange
Countersunk

Steel Body-Steel Mandrel

Countersunk
Dome Head
Large Flange

Copper Body-Steel Mandrel

Dome Head

Copper Body-Brass Mandrel

Dome Head

Closed End, All Aluminum

Dome Head

Closed End, Aluminum Body-Steel Mandrel

Dome Head
Countersunk

Closed End, Steel Body-Steel Mandrel

Dome Head

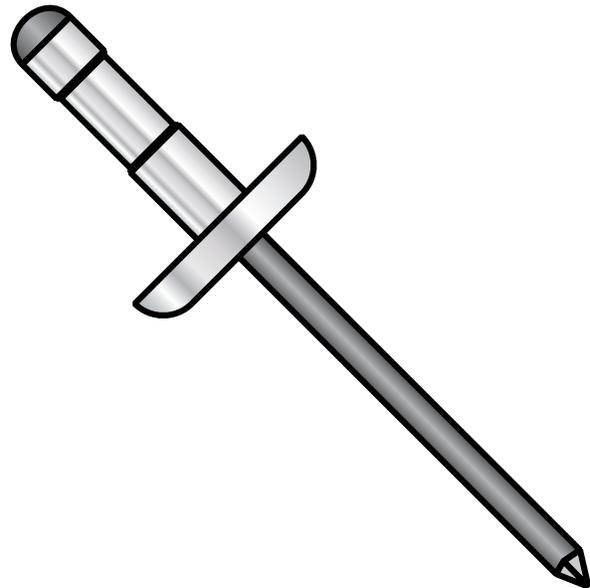
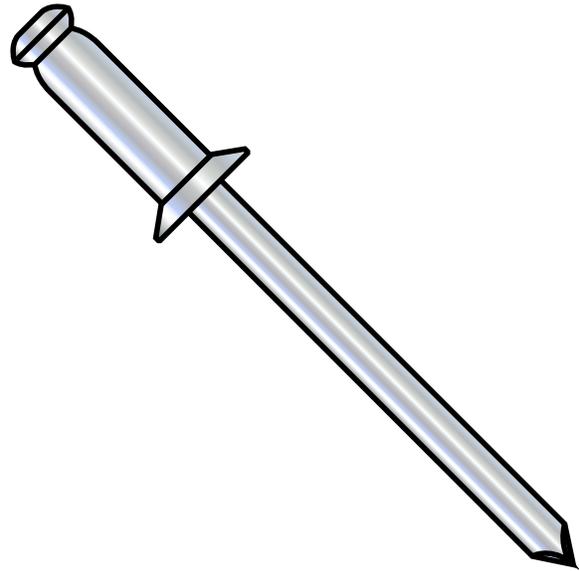
MULTI-GRIP RIVETS

Aluminum Body-Steel Mandrel

Countersunk
Large Flange
Low Profile
Dome Head
Brazier Head

Steel Body-Steel Mandrel

Large Flange
Countersunk
Dome Head
Low Profile



STRUCTURAL RIVETS

Protruding Head

All Steel

All Aluminum

High Strength Double-Locking RIVETS

Aluminum Body-Aluminum Mandrel

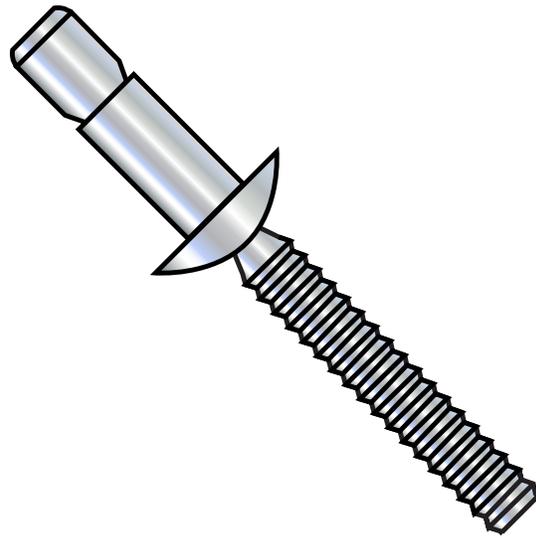
Countersunk

Dome Head

Steel Body-Steel Mandrel

Countersunk

Dome Head



3-STAR™ Bulb Type Rivets, Dome Hd

All Aluminum, Plain

All Aluminum, Black Anodized

DRIVE PIN RIVETS

All Aluminum

Liner Head

Universal Head

Brazier Head

Countersunk Head

Brazier Head, Masonry

All Steel

Universal Head

Tamper-Resistant All-Aluminum

Protruding Head

All Nylon

Flat Head

Mushroom Head

Round Head

Truss Head

White

Beige

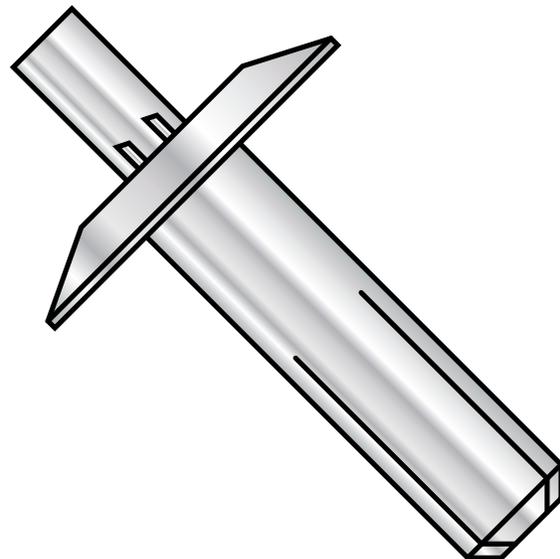
Grey

Nylon and Steel

Mushroom Head

Round Head

Truss Head



RIVET NUTS

Small Head Ribbed

Aluminum
Steel Zinc Yellow

Small Head

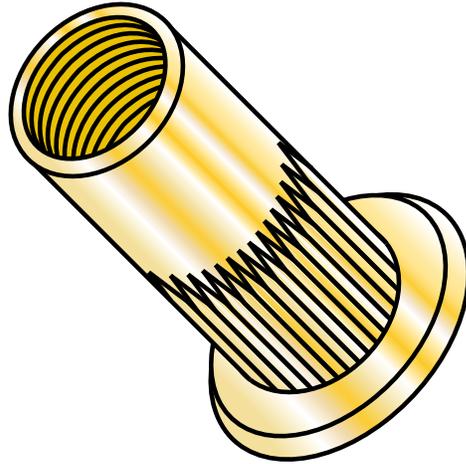
Aluminum
Steel Zinc Yellow
303 Stainless

Flat Head Ribbed

Steel Zinc Yellow
Aluminum

Flat Head

Aluminum
Steel Zinc Yellow



RIVET TOOLS & TOOL PARTS

Replacement Shaft

Replacement Jaws

Replacement Nose Pieces

Rivet Hand Gun, Heavy Duty

Rivet Hand Gun, Light Weight

METRIC

RIVET NUTS

Hex Body Thin Head

Steel Zinc Yellow

Round Ribbed Body

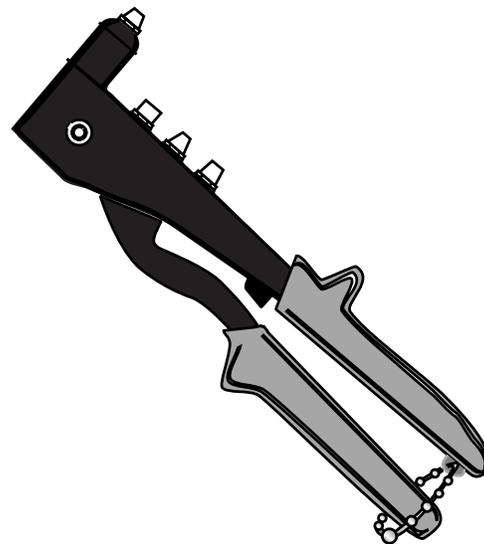
Small Head, Steel Zinc Yellow

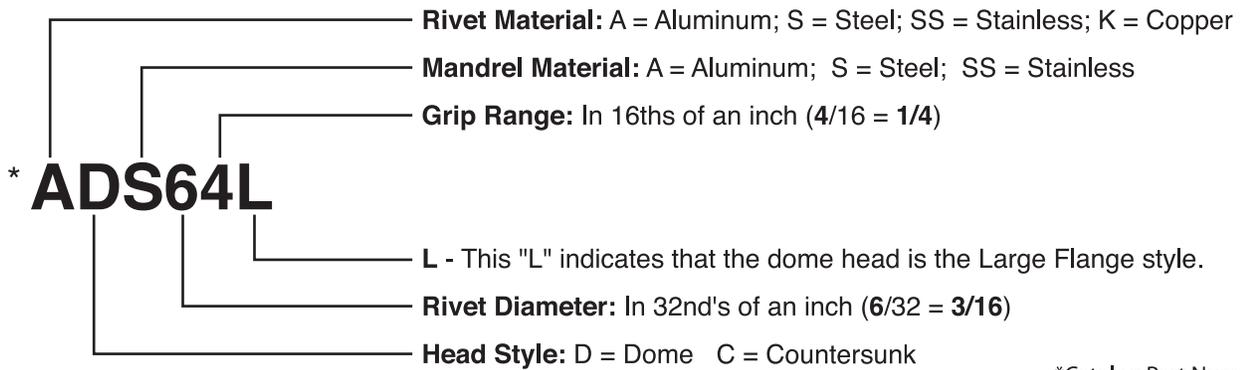
Large Flange, Steel Zinc Yellow

Round Body Large Flange

Aluminum

Steel Zinc Yellow





Notes on Rivet Selection

Strength - The tensile and shear strengths required for an application must be determined and a rivet selected that meets those requirements.

Materials - Choose a rivet that is made of a metal with similar mechanical and physical properties as the materials being joined. This is especially critical in assemblies where higher temperatures and/or corrosive elements are present. Metal compatibility helps reduce the risks of galvanic corrosion and material fatigue.

Grip Range - Measure the total thickness of the materials being fastened. This is known as the "rivet grip". The grip ranges of the most commonly available rivets are listed in the table below. Sufficient rivet length is necessary for proper formation of the secondary head on the blind side of the assembly. Multi-grip rivets have wider grip ranges than standard break-stem blind rivets.

APPLICATION DATA FOR STANDARD BREAK-STEM BLIND RIVETS -- PROTRUDING HEADS											SAE J-1200			
Rivet Number	Grip Range	Barrel Length	Recommended Hole Size		Drill Size	Rivet Number	Grip Range	Barrel Length	Recommended Hole Size		Drill Size			
			Max	Min					Max	Min				
31	.020-.062	.187	0.100	0.097	#41	62	.020-.125	.325	0.196	0.192	#11			
32	.020-.125	.250												
33	.087-.187	.312												
34	.126-.250	.375												
40	.010-.030	.150	0.133	0.129	#30	68	.376-.500	.700						
41	.020-.062	.212												
42	.063-.125	.275												
43	.126-.187	.337												
44	.188-.250	.400												
45	.251-.312	.462												
46	.313-.375	.525												
48	.376-.500	.650												
410	.501-.625	.775												
52	.020-.125	.300				0.164	0.160	#20	82	.020-.125	.375	0.261	0.257	F
53	.126-.187	.362												
54	.188-.250	.425												
56	.251-.375	.550												
58	.376-.500	.675												
510	.501-.625	.800												
512	.626-.750	.925												
516	.876-1.000	1.175												
									84	.126-.250	.500			
									86	.251-.375	.625			
						88	.376-.500	.750						
						810	.501-.625	.875						
						812	.626-.750	1.000						
						814	.751-.875	1.125						
						816	.876-1.000	1.250						

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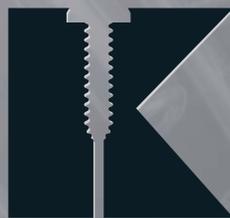
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